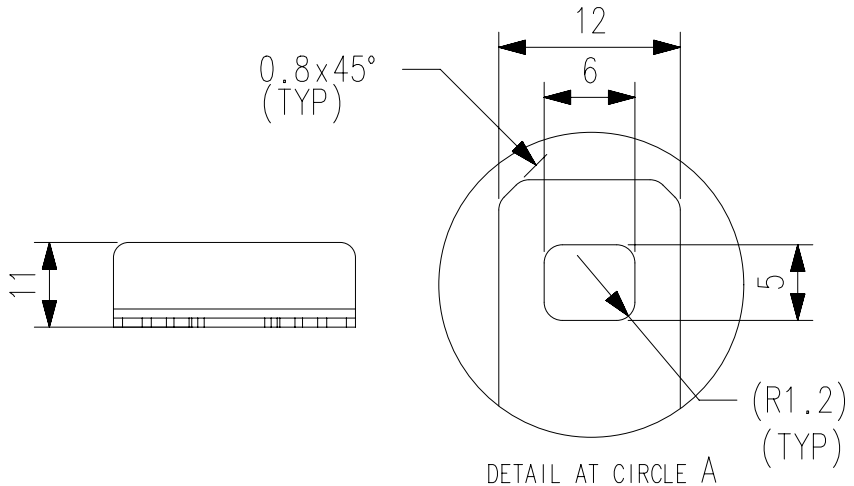
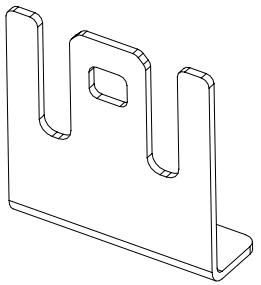


DETAIL AT CIRCLE A

SCALE 2:1

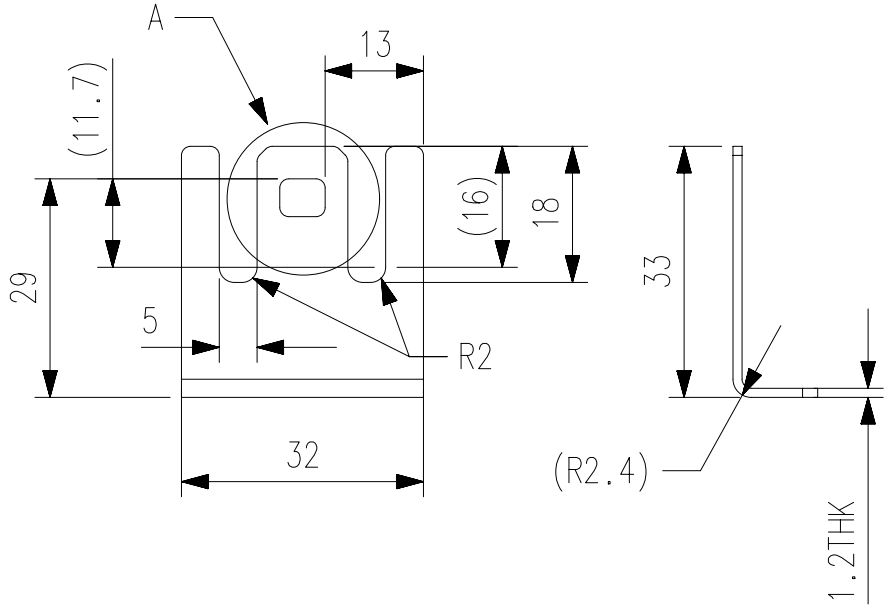


ISOMETRIC VIEW

NOTE:-

1. IDEAS/IGES MATHEMATICAL DATA IS MASTER FOR THE PART.
2. PART MUST BE FREE OF STRETCHING, SCORING MARKS & WRINKLE.
3. UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

DEVELOPMENT LENGTH: 42X32X1.2mm



<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
UPTO 500	±0.5
ABOVE 500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	±0.2/0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCES	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :	PART NO. :
ER18C0005345	00704962U1

PART NAME : **BRACKET FENDER SCUTTLE I/C**

MATERIAL :	HEAT TREATMENT :
MM 21'D'1.2mm AS PER G000167	----------

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	PKR		30/12/16	MSTAR DCRS
DESIGNER	PKR		30/12/16	SCALE 1:1
CHECKER	OVM		30/12/16	SHEET 1 OF 1
APPR.BY	BP		30/12/16	UNIT QTY. : 01
				WT: 0.110 Kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
ER18C0005345	AA	B4	PRODUCTION RELEASE	VS	VS	VB	14/12/18